FOR STEP IRON FABRICATION DETAILS SEE NOTES

NOTES:
1: STEP IRONS TO BE FABRICATED FROM 20mm Ø M.S.
2: ALL BENDS TO BE FORMED AROUND 12mm diameter PIN
3: STEP IRONS TO BE PROVIDED IN PITS DEEPER THAN 1.0m
4: STEP IRONS TO BE HOT-DIPPED GALVANISED
5: STEP IRONS TO BE LOCATED DIRECTLY ABOVE PIT OUTLET PIPE

STEP IRON ARRANGEMENT

ELEVATION 1:10

SECTION 1:5